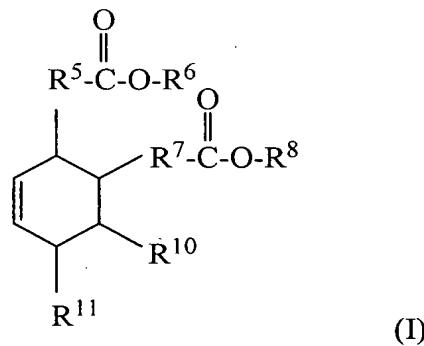


Amendments to the Claims

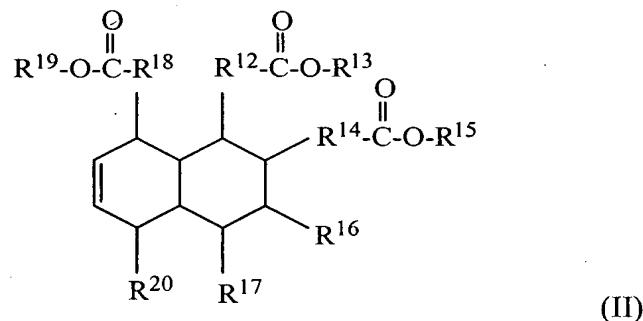
1. (Currently amended) A plasticized thermoplastic composition comprising one or more thermoplastics and a plasticizer compound selected from the group consisting of a dimerate ester plasticizer having formula I, a trimerate ester plasticizer having formula II, and mixtures thereof:



wherein R⁵ and R⁷, same or different, are a C₃-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or having 1 to 6 carbon-to-carbon double bonds;

R⁶ and R⁸, same or different, are a C₃-C₂₄ alkyl radical hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds; and

R¹⁰ and R¹¹, same or different, are a C₃-C₂₄ saturated hydrocarbon chain, straight chain or branched, or an unsaturated C₃-C₂₄ hydrocarbon chain, straight chain or branched, having 1 to 6 carbon-to-carbon double bonds;



wherein R¹², R¹⁴ and R¹⁸, same or different, are a C₃-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or having 1 to 6 carbon-to-carbon double bonds;

R¹³, R¹⁵ and R¹⁹, same or different, are a C₃-C₂₄ ~~alkyl radical~~ hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds; and

R¹⁶, R¹⁷ and R²⁰, same or different, are a C₃-C₂₄ saturated hydrocarbon chain, straight chain or branched, or an unsaturated C₃-C₂₄ hydrocarbon chain, straight chain or branched, containing 1 to 6 carbon-to-carbon double bonds.

2. (Currently amended) A plasticized thermoplastic composition in accordance with claim 1, wherein:

R⁵ and R⁷, same or different, are a C₆-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or having 1 to 3 carbon-to-carbon double bonds;

R⁶ and R⁸, same or different, are a C₃-C₁₈ ~~alkyl radical~~ hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds, and

R¹⁰ and R¹¹, same or different, are a C₃-C₁₈ saturated hydrocarbon chain, straight chain or branched, or an unsaturated C₃-C₁₈ hydrocarbon chain, straight chain or branched, containing 1 to 3 carbon-to-carbon double bonds;

R¹², R¹⁴ and R¹⁸, same or different, are a C₆-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or containing 1 to 3 carbon-to-carbon double bonds;

R¹³, R¹⁵ and R¹⁹, same or different, are a C₃-C₁₈ ~~alkyl radical~~ hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds; and,

R¹⁶, R¹⁷ and R²⁰, same or different, are a C₃-C₁₈ saturated hydrocarbon chain, straight chain or branched; or an unsaturated C₃-C₁₈ hydrocarbon-chain, straight chain or branched, containing 1 to 3 carbon-to-carbon double bonds.

3. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer compound is present in an amount from about 0.1 parts to about 40 parts by weight per 100 parts of thermoplastic.

4. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer compound is present in an amount from about 0.5 parts to about 20 parts per 100 parts of thermoplastic.

5. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer compound is present in an amount from about 3 parts to about 15 parts per 100 parts of thermoplastic.

6. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the thermoplastic is selected from the group consisting of polyvinyl chlorides, nylons, propylene/α-olefin copolymers, ethylene/α-olefin copolymers, polyolefins, polystyrenes, acrylic resins, and combinations thereof.

7. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the thermoplastic is selected from the group consisting of ethylene/propylene copolymers, ethylene/1-octene copolymers, polypropylenes, and combinations thereof.

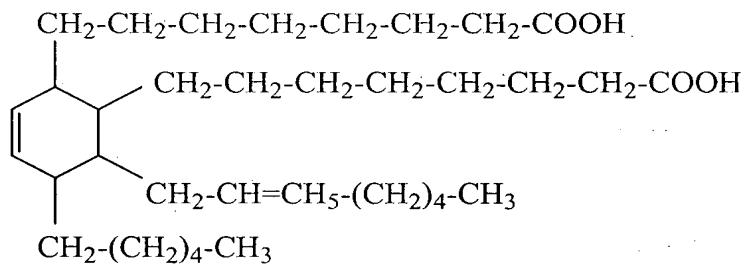
8. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer is an unsaturated diester formed by the reaction of a C₃₆ dimer acid and a C₃-C₁₈ alcohol, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds.

9. (Original) A plasticized thermoplastic composition in accordance with claim 8, wherein the alcohol is 2-ethylhexyl alcohol.

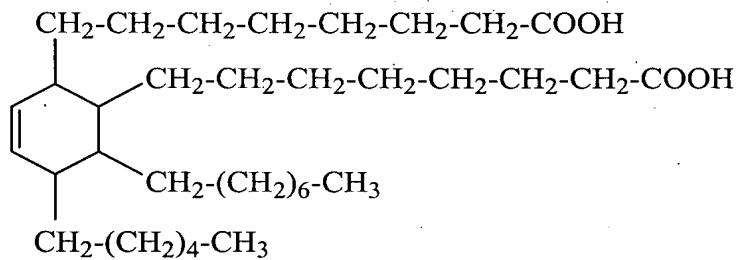
10. (Original) A plasticized thermoplastic composition in accordance with claim 8, wherein the alcohol is tridecyl alcohol.

11. (Original) A plasticized thermoplastic composition in accordance with claim 8, wherein the alcohol is oleyl alcohol.

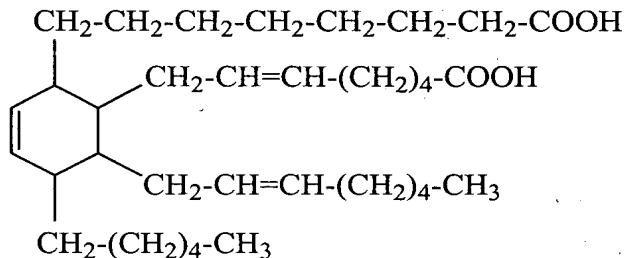
12. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer comprises a reaction product of the following dimer acid reacted with a C₃-C₂₄ alcohol:



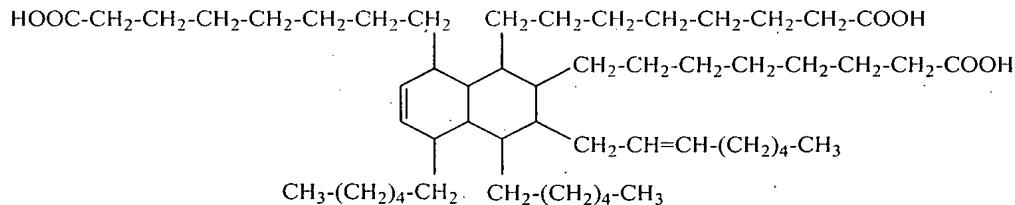
13. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer comprises a reaction product of the following dimer acid reacted with a $\text{C}_3\text{-C}_{24}$ alcohol:



14. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer comprises a reaction product of the following dimer acid reacted with a $\text{C}_3\text{-C}_{24}$ alcohol:



15. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer comprises a reaction product of a $\text{C}_3\text{-C}_{24}$ alcohol reacted with a tricarboxylic acid having the following formula:



16. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer is a mixture of compounds represented by formula I and II.

17. (Currently amended) A plasticized thermoplastic composition in accordance with claim 1, wherein the plasticizer is a reaction product of a C₃-C₂₄ alcohol, straight chain or branched, saturated or unsaturated having 1 to 3 carbon-to-carbon double bonds, reacted with a dimer acid ~~having CAS # 61788-89-4~~.

18. (Original) A plasticized thermoplastic composition in accordance with claim 17, wherein the alcohol is 2-ethylhexyl alcohol.

19. (Original) A plasticized thermoplastic composition in accordance with claim 17, wherein the alcohol is tridecyl alcohol.

20. (Original) A plasticized thermoplastic composition in accordance with claim 17, wherein the alcohol is oleyl alcohol.

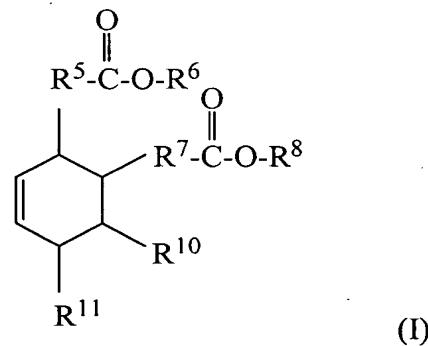
21. (Original) A plasticized thermoplastic composition in accordance with claim 1, wherein R⁵, R⁷, R¹², R¹⁴ and R¹⁸ are fatty acid residues derived from animal or vegetable fatty acids.

22. (Original) A plasticized thermoplastic composition in accordance with claim 21, wherein the fatty acids are selected from the group consisting of butter; lard; tallow; grease; herring; menhaden; pilchard; sardine; babassu; castor; coconut; corn; cottonseed; jojoba; linseed; oticia; olive; palm; palm kernel; peanut; rapeseed; safflower; soya; sunflower; tall; tung; and mixtures thereof.

23. (Original) A plasticized thermoplastic composition of claim 22 wherein the fatty acid residues are selected from the group consisting of hexanoic; octanoic; decanoic; dodecanoic; 9-dodecenoic; tetradecanoic; 9-tetradecenoic; hexadecanoic; 9-hexadecenoic; octadecanoic; 9-octadecenoic; 9, 12-octadecadienoic; 9, 12, 15-octadecatrienoic; 9, 11, 13-octadecatrienoic; octadecatetenoic; eicosanoic; 11-eicosenoic; eicosadienoic; eicosatrienoic; 5, 8, 11, 14-eicosatetraenoic;

eicosapentaenoic; docosanoic; 13-docosenoic; docosatetraenoic; 4, 8, 12, 15, 19-docosapentaenoic; docosahexaenoic; tetracosenoic; and 4, 8, 12, 15, 18, 21-tetracosahexaenoic.

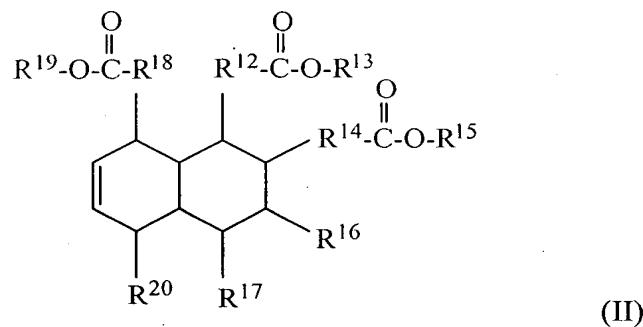
24. (Currently amended) A method of plasticizing a thermoplastic composition including one or more thermoplastics, comprising adding to said thermoplastic composition, in an amount of about 0.1 parts to about 40 parts by weight per 100 parts of thermoplastic, a plasticizer compound selected from the group consisting of a cyclic dimerate ester plasticizer having formula I, a trimerate ester plasticizer having formula II, and mixtures thereof:



wherein R⁵ and R⁷, same or different, are a C₃-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or having 1 to 6 carbon-to-carbon double bonds;

R⁶ and R⁸, same or different, are a C₃-C₂₄ alkyl radical hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds; and

R¹⁰ and R¹¹, same or different, are a C₃-C₂₄ saturated hydrocarbon chain, straight chain or branched, or an unsaturated C₃-C₂₄ hydrocarbon chain, straight chain or branched, having 1 to 6 carbon-to-carbon double bonds;



wherein R¹², R¹⁴ and R¹⁸, same or different, are a C₃-C₂₄ hydrocarbon chain, straight chain or branched, either saturated or having 1 to 6 carbon-to-carbon double bonds;

R^{13} , R^{15} and R^{19} , same or different, are a C_3 - C_{24} alkyl radical hydrocarbon chain, straight chain or branched, saturated or unsaturated containing 1 to 3 carbon-to-carbon double bonds; and

R^{16} , R^{17} and R^{20} , same or different, are a C_3 - C_{24} saturated hydrocarbon chain, straight chain or branched, or an unsaturated C_3 - C_{24} hydrocarbon chain, straight chain or branched, containing 1 to 6 carbon-to-carbon double bonds.

25. (Original) A method in accordance with claim 24, wherein the plasticizer compound is added in an amount from about 0.5 parts to about 25 parts by weight per 100 parts of thermoplastic.

26. (Original) A method in accordance with claim 24, wherein the plasticizer compound is added in an amount from about 3 parts to about 15 parts per 100 parts of thermoplastic.